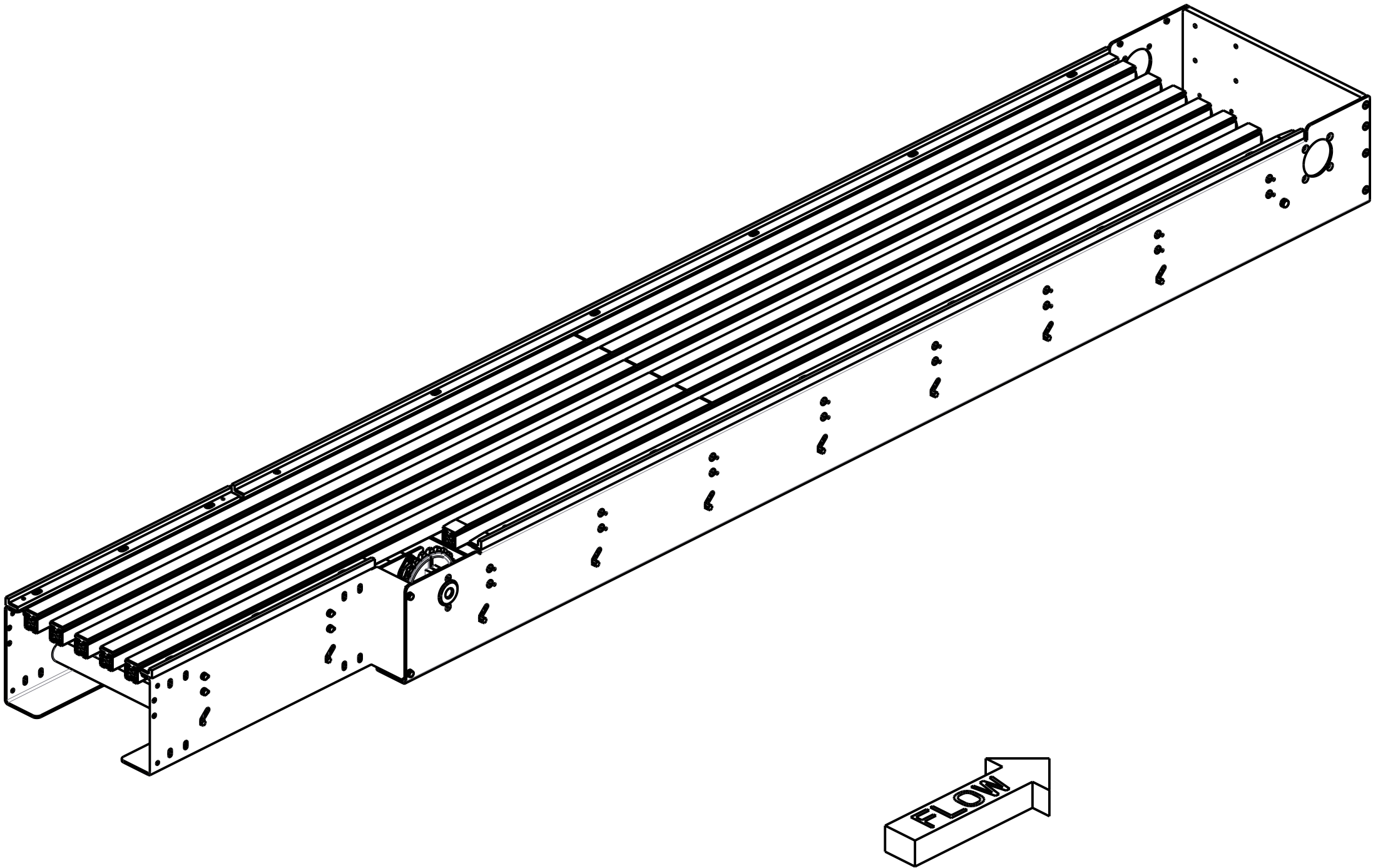
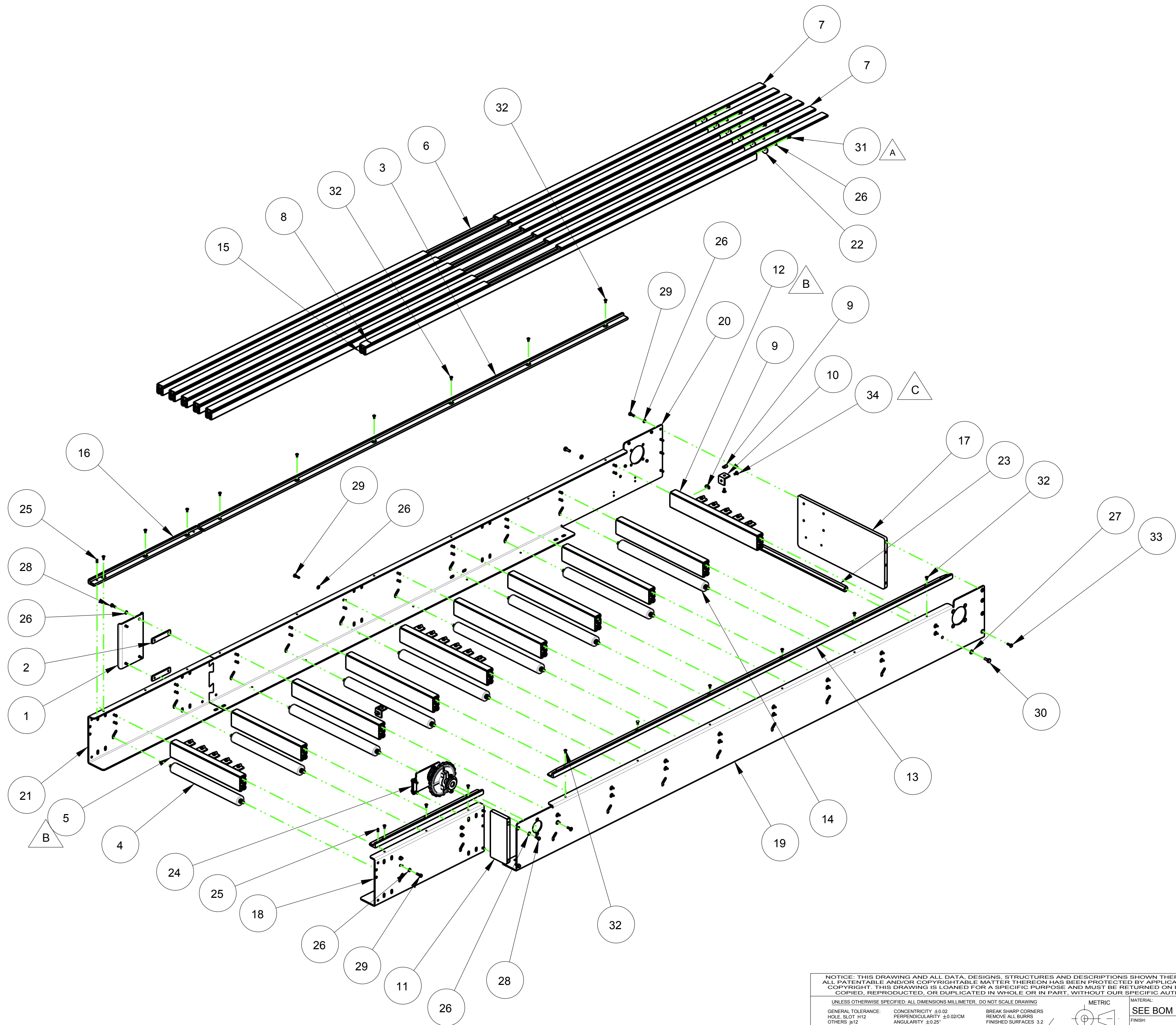
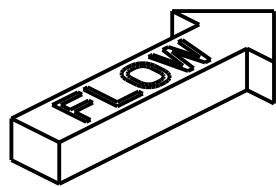




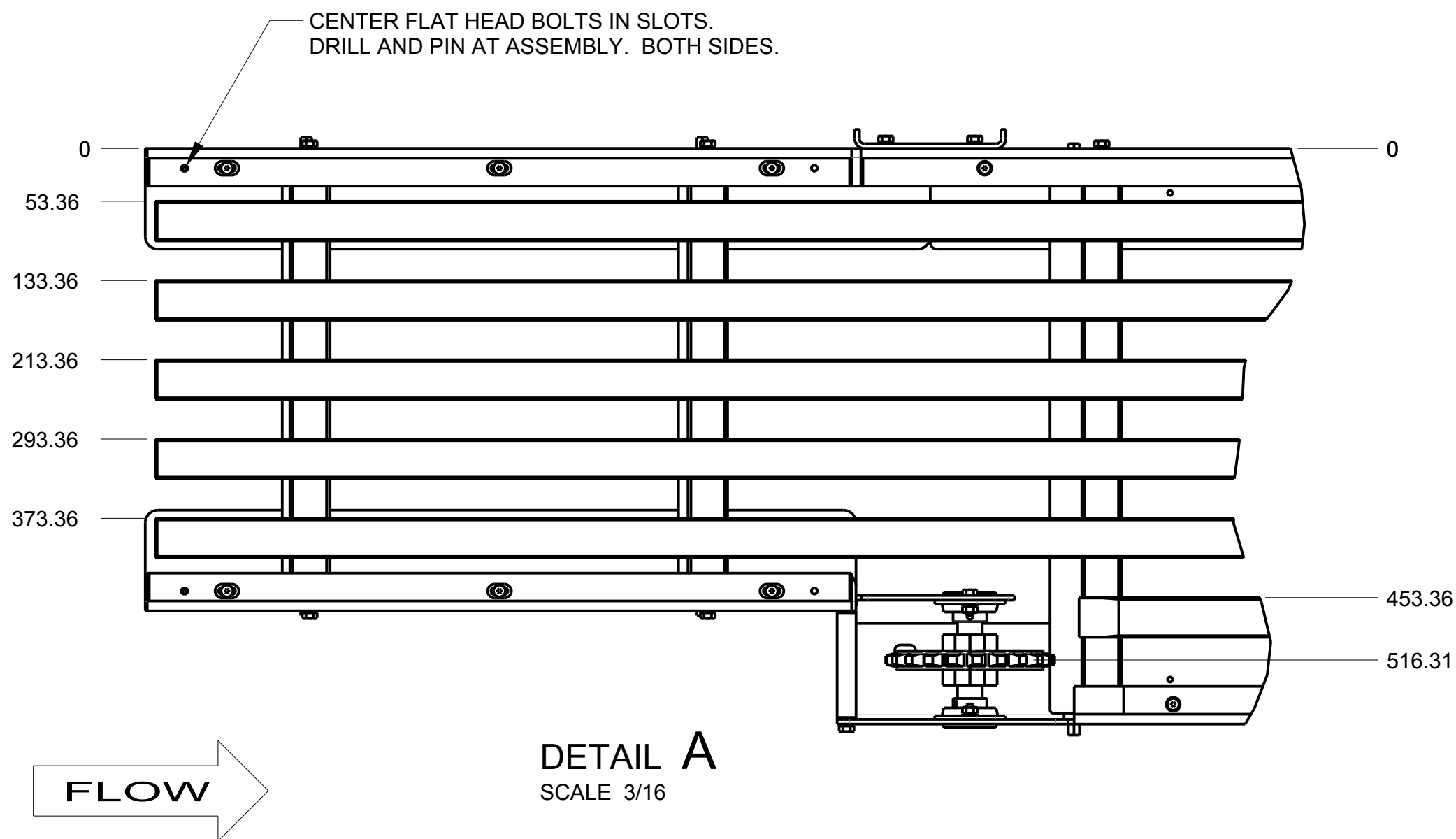
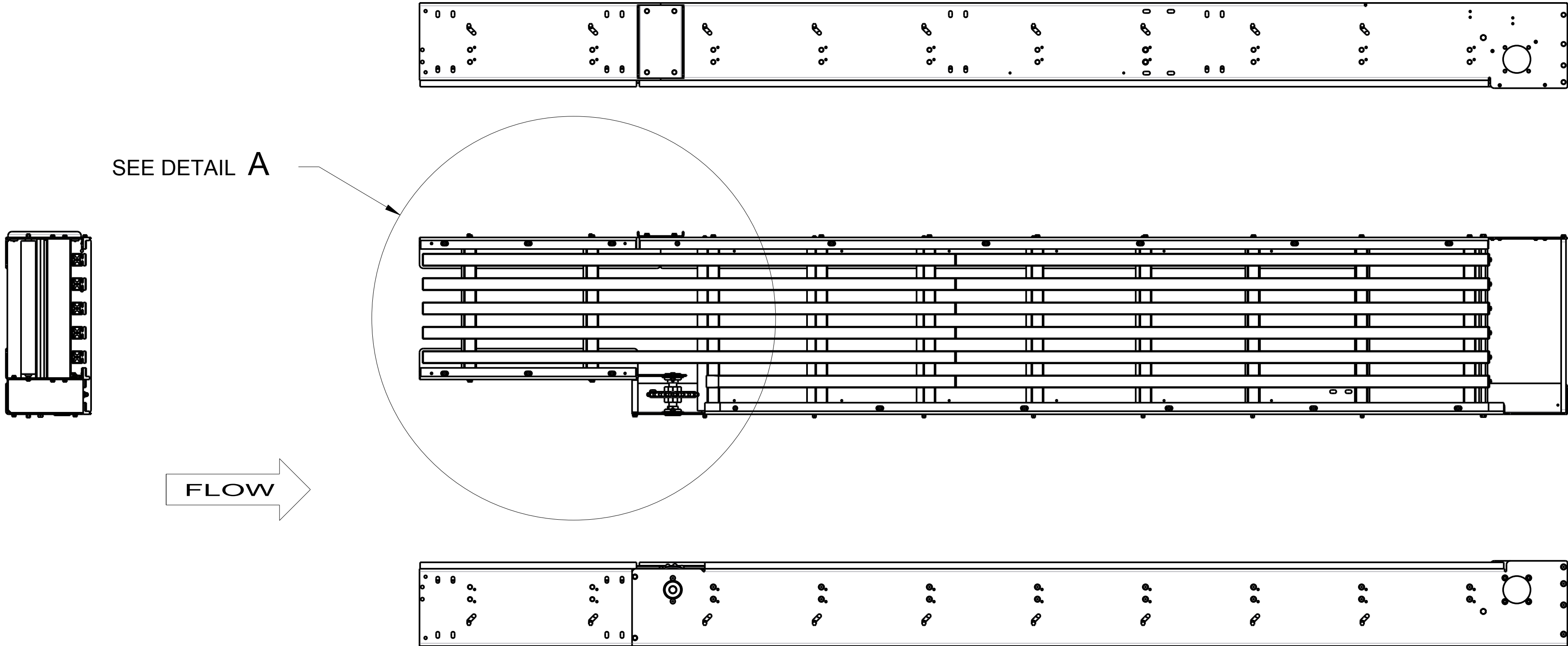
| ITEM | QTY | DESCRIPTION                                               | PART NUMBER   |
|------|-----|-----------------------------------------------------------|---------------|
| 1    | 1   | PLATE, FRAME JOINING                                      | U5000245M     |
| 2    | 2   | STRIP NUT, 90mm M8 THD                                    | U5000246M     |
| 3    | 1   | WEAR STRIP, SIDE GUIDE                                    | U5000247M     |
| 4    | 2   | CONVEYOR ROLLER, PVC 17-3/4"                              | U5000253P     |
| 5    | 2   | TUBE, 40 X 80                                             | U5000289M     |
| 6    | 5   | TUBE, 40 X 40                                             | U5000290M     |
| 7    | 11  | UHMW SLIDE BAR                                            | U5000291M     |
| 8    | 1   | UHMW SLIDE BAR                                            | U5000292M     |
| 9    | 36  | T-SLOT NUT, M8, IPS                                       | U5000314P     |
| 10   | 18  | CONNECTING ELEMENT 40, 90 DEGREE                          | U5000733P     |
| 11   | 1   | PLATE, FRAME JOINING                                      | U5001049M     |
| 12   | 8   | TUBE, 40 X 80                                             | U5001050M     |
| 13   | 1   | WEAR STRIP, SIDE GUIDE                                    | U5001051M     |
| 14   | 7   | CONVEYOR ROLLER, PVC 22-1/4"                              | U5001052P     |
| 15   | 1   | TUBE, 40 X 40                                             | U5001061M     |
| 16   | 2   | WEAR STRIP, SIDE GUIDE                                    | U5001899M     |
| 17   | 1   | PLATE, INFEED END                                         | U5008035M     |
| 18   | 1   | SIDE FRAME LS, SHORT INFD                                 | U5008052M     |
| 19   | 1   | SIDE FRAME LS, LONG INFD                                  | U5008053M     |
| 20   | 1   | SIDE FRAME RS, LONG INFD                                  | U5008054M     |
| 21   | 1   | SIDE FRAME RS, SHORT INFEED                               | U5008213M     |
| 22   | 6   | WASHER, LARGE                                             | U5008216M     |
| 23   | 1   | HEX SHAFT, 24MM TAPPED ENDS                               | U5008217M     |
| 24   | 1   | ASSY, IDLER SHAFT, RH                                     | U5008390M     |
| 25   | 2   | (EXP) METRIC SPRING PIN 6mm X 16mm LG                     | U6002432P_EXP |
| 26   | 48  | M8 STD SPRING LOCK WASHER SS                              | U6002564P_EXP |
| 27   | 2   | M10 STD SPRING LOCK WASHER SS                             | U6002565P_EXP |
| 28   | 8   | SCREW HHCS, M8x20 FULLTHRD SS                             | U6002763P_EXP |
| 29   | 28  | SCREW HHCS, M8x25 SS                                      | U6002764P_EXP |
| 30   | 2   | SCREW HHCS, M10x25, FULLTHRD SS                           | U6002784P_EXP |
| 31   | 12  | EXP" SOCKET BUTTON HEAD SCREW, M8X1.25 x 16.0 LG          | U6002873P_EXP |
| 32   | 18  | "EXP" SOCKET SCREW FLAT HEAD, M6X1 x 16.0 LG              | U6002937P_EXP |
| 33   | 20  | "EXP" SOCKET SCREW FLAT HEAD, M8X1.25 x 25.0 LG (STN STL) | U6002952P_EXP |
| 34   | 30  | "EXP" SOCKET SCREW FLAT HEAD, M8X1.25 x 16.0 LG (STN STL) | U6002950P_EXP |

|      |                                                                                                                                         |      |       |
|------|-----------------------------------------------------------------------------------------------------------------------------------------|------|-------|
|      |                                                                                                                                         |      |       |
|      |                                                                                                                                         |      |       |
| C    | ITEM 31 WAS QTY 42, ITEM 26 WAS QTY 78, ADDED ITEM 34 TO REPL 31, REORIENTED CROSS PIECES 5 & 12 TO MATCH T-SLOTS TO WEEP HOLES, NO ECN | JWC  |       |
| B    | CHG'D POSITION OF ITEMS 5 & 12 NO ECN REQUIRED                                                                                          | KJW  |       |
| A    | ITEM 31 WAS U6002874P_EXP SEE ECN002056                                                                                                 | RT   |       |
| REV. | DESCRIPTION                                                                                                                             | BY   | CHK'D |
|      |                                                                                                                                         | DATE | DATE  |

|                                                                                                                                                                                                                                                                                                                                                                                                                               |                       |                                                        |                                        |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|--------------------------------------------------------|----------------------------------------|
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| 1250M<br>MACHINE                                                                                                                                                                                                                                                                                                                                                                                                              | 5031<br>SERIAL NUMBER | INFEED CONVEYOR<br>SUB ASSEMBLY                        | RH MACHINE<br>REMARKS                  |
| UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING<br>GENERAL TOLERANCE: HOLE, SLOT H/2 OTHERS .6/12<br>CONCENTRICITY ±0.02<br>PERPENDICULARITY ±0.02/CM<br>ANGULARITY ±0.25°<br>BREAK SHARP CORNERS<br>REMOVE ALL BURRS<br>FINISHED SURFACES 3.2<br>√(125)                                                                                                                                          |                       | METRIC<br>                                             | MATERIAL:<br>SEE BOM<br>FINISH:<br>N/A |
| DRW BY: GN                                                                                                                                                                                                                                                                                                                                                                                                                    |                       | CHK'D : .....RT                                        | ENGR. BY : GN                          |
| DATE: 02-SEPT-06                                                                                                                                                                                                                                                                                                                                                                                                              |                       | DATE : .....                                           | DATE : .....                           |
| TITLE: ASSY, INFEED CONVEYOR                                                                                                                                                                                                                                                                                                                                                                                                  |                       |                                                        |                                        |
| 3/32<br>SCALE                                                                                                                                                                                                                                                                                                                                                                                                                 | Released<br>LEVEL     | C<br>DRW. SIZE                                         | DRW. N°                                |
| U5008050M                                                                                                                                                                                                                                                                                                                                                                                                                     |                       | C<br>REV                                               | N/A<br>VER                             |
| 1/3<br>SHEETS                                                                                                                                                                                                                                                                                                                                                                                                                 |                       | Packaging Systems<br>Atlanta, Georgia<br>Deols, FRANCE |                                        |



|                                                                                                                                                                                                                                                                                                                                                                                                                               |                                       |                                      |                              |  |                                                        |  |  |  |  |
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| UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                                   |                                       |                                      |                              |  |                                                        |  |  |  |  |
| GENERAL TOLERANCE:                                                                                                                                                                                                                                                                                                                                                                                                            | CONCENTRICITY $\pm 0.02$              | BREAK SHARP CORNERS                  | METRIC                       |  | MATERIAL: SEE BOM                                      |  |  |  |  |
| HOLE, SLOT $\pm 0.12$                                                                                                                                                                                                                                                                                                                                                                                                         | PERPENDICULARITY $\pm 0.02/\text{CM}$ | REMOVE ALL BURRS                     | FINISH: N/A                  |  | FINISH: N/A                                            |  |  |  |  |
| OTHERS $\pm 0.12$                                                                                                                                                                                                                                                                                                                                                                                                             | ANGULARITY $\pm 0.25^\circ$           | FINISHED SURFACES 3.2 $\sqrt{(125)}$ | ENGR. BY : GN                |  | DATE : .....                                           |  |  |  |  |
| DRW BY: GN                                                                                                                                                                                                                                                                                                                                                                                                                    |                                       |                                      | CHK'D : .....                |  | DATE : .....                                           |  |  |  |  |
| DATE: 09-Oct-06                                                                                                                                                                                                                                                                                                                                                                                                               |                                       |                                      | TITLE: ASSY, INFEED CONVEYOR |  | DATE : .....                                           |  |  |  |  |
| 5/64                                                                                                                                                                                                                                                                                                                                                                                                                          |                                       |                                      | C                            |  | MeadWestvaco                                           |  |  |  |  |
| SCALE                                                                                                                                                                                                                                                                                                                                                                                                                         |                                       |                                      | DRW. SIZE                    |  | Packaging Systems<br>Atlanta, Georgia<br>Deols, FRANCE |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |                                       |                                      | DRW. N°                      |  | U5008050M                                              |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |                                       |                                      | C                            |  | 2/3                                                    |  |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |                                       |                                      | REV                          |  | SHEETS                                                 |  |  |  |  |



|                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                       |  |                                    |  |                                                                                       |  |               |  |
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| GENERAL TOLERANCE:                                                                                                                                                                                                                                                                                                                                                                                                            |  | CONCENTRICITY $\pm 0.02$              |  | BREAK SHARP CORNERS                |  |  |  | MATERIAL:     |  |
| HOLE, SLOT $\pm 0.12$                                                                                                                                                                                                                                                                                                                                                                                                         |  | PERPENDICULARITY $\pm 0.02/\text{CM}$ |  | REMOVE ALL BURRS                   |  |                                                                                       |  | SEE BOM       |  |
| OTHERS $\pm 0.12$                                                                                                                                                                                                                                                                                                                                                                                                             |  | ANGULARITY $\pm 0.25^\circ$           |  | FINISHED SURFACES 3.2 $\sqrt{125}$ |  |                                                                                       |  | FINISH:       |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                       |  |                                    |  |                                                                                       |  | N/A           |  |
| DRW BY: GN                                                                                                                                                                                                                                                                                                                                                                                                                    |  |                                       |  | CHK'D : .....                      |  |                                                                                       |  | ENGR. BY : GN |  |
| DATE: 09-Oct-06                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                       |  | DATE : .....                       |  |                                                                                       |  | DATE : .....  |  |
| TITLE: ASSY, INFEED CONVEYOR                                                                                                                                                                                                                                                                                                                                                                                                  |  |                                       |  |                                    |  | <div>MeadWestvaco</div> <div>U5008050M</div>                                          |  |               |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                               |  |                                       |  |                                    |  |                                                                                       |  |               |  |
| 3/32                                                                                                                                                                                                                                                                                                                                                                                                                          |  | C                                     |  |                                    |  | C                                                                                     |  | 3/3           |  |
| SCALE                                                                                                                                                                                                                                                                                                                                                                                                                         |  | DRW. SIZE                             |  | DRW. N°                            |  | REV                                                                                   |  | SHEETS        |  |